

SINAV FORMÜL KAĞIDI

$$T = T_s \times N = \frac{N}{F_s} = \frac{N}{2.56 \times F_{max}} = \frac{line}{F_{max}}$$

T = Ölçüm süresi

Ts = Alınan iki örnek arası zaman farkı

Fs = Örnekleme frekansı = 1 saniyede alınan örnek sayısı

N = Örnek sayısı (1024, 2048, 4096, etc.)

$$Frekans \text{ Çözünürlüğü} = \frac{F_{max}}{line}$$

$$Bant \ Genişliği = Frekans \ Çözünürlüğü \times \text{Çerçeve Faktörü}$$

Çerçeve faktörü = 1 (çerçeve yok/uniform/dikdörtgen) ya da 1.5 (Hanning çerçeve)

Ayırt etme frekans aralığı $\geq 2 \times$ Bant genişliği $\geq 2 \times$ Frekans Çözünürlüğü \times Çerçeve faktörü

Gerekli spectrum LINE sayısı $\geq 2 \times$ Çerçeve faktörü \times Fmax / Ayırt etme frekans atalığı

Frekans netliği (keskinliği) = $\pm \frac{1}{2} \times$ Frekans çözünürlüğü

Asal Sayılar: 1, 2, 3, 5, 7, 11, 13, 17, 19...

1 inch = 25.4 mm

1mm = 0.039 inches

Deneme ağırlığı hesaplama formülü:

$$W = \frac{F}{K \times R \times N^2}$$

F = Rotor kütlesinin 10%'unun yatak sayısına bölümü (kg)

K = 0.011

N = RPM/1000

R = Balanslama yarıçapı (cm)

Birim dönüşümü tablosu

$D_{pk-pk} = \frac{19098 V_{pk}}{f_{cpm}}$ $V_{pk} = \frac{5217 A_{rms}}{f_{cpm}}$	$D_{pk-pk} = \frac{27009 V_{rms}}{f_{cpm}}$ $V_{rms} = \frac{93712 A_{rms}}{f_{cpm}}$
$D_{pk-pk} = \frac{9.958 \times 10^7 A_{rms}}{f_{cpm}^2}$ $A_{rms} = \frac{f_{cpm} V_{pk}}{5217}$	$D_{pk-pk} = \frac{2.53 \times 10^9 A_{rms}}{f_{cpm}^2}$ $A_{rms} = \frac{f_{cpm} V_{rms}}{93712}$
$V_{pk} = \frac{f_{cpm} D_{pk-pk}}{19098}$ $A_{rms} = \frac{f_{cpm}^2 D_{pk-pk}}{9.958 \times 10^7}$	$V_{rms} = \frac{f_{cpm} D_{pk-pk}}{27009}$ $A_{rms} = \frac{f_{cpm}^2 D_{pk-pk}}{2.53 \times 10^9}$
D = Deplasman: mils pk-pk V = Hız: in/s pk A = İvme: g rms F = Frekans: CPM	D = Deplasman: micron pk-pk V = Hız: mm/s rms A = İvme: g rms F = Frekans: CPM 1g rms = 9.8 m/s²

ISO 10816-3 Titreşim seviyesi tablosu – Hız cinsinden

				HIZ			
				11	0.43		
				7.1	0.28		
				4.5	0.18		
				3.5	0.14		
				2.8	0.11		
				2.3	0.09		
				1.4	0.06		
				0.71	0.03		
						mm/s rms	inch/s rms
				rijit	esnek	rijit	esnek
Orta büyüklükte makinalar 15 kW < P ≤ 300 kW		Büyük makinalar 300 kW < P ≤ 50 MW		Makine Tipi			
Motor 160mm ≤ H < 315mm		Motor 315mm ≤ H					
Grup 2		Grup 1		Grup			

A Yeni kurulumu yapılmış makine durumu **C** Kısa süreli çalışmaya uygun

B Uzun süreli çalışmaya uygun

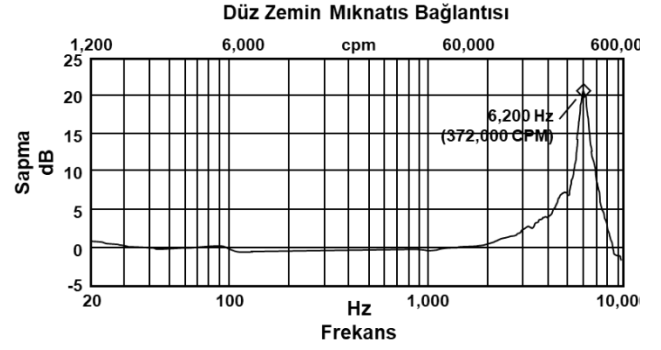
D Titreşim hasara sebep olur

If the lowest natural frequency of the combined machine and support system in the direction of measurement is higher than its main excitation frequency (this is in most cases the rotational frequency) by at least 25 %, then the support system may be considered rigid in that direction. All other support systems may be considered flexible.

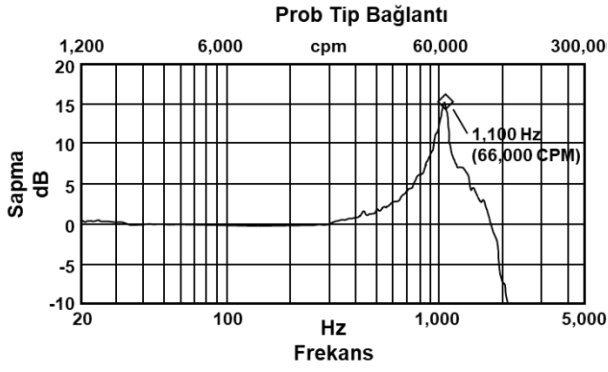
Sensör frekans cevabı Mıknatıs – Kavisli Yüzey



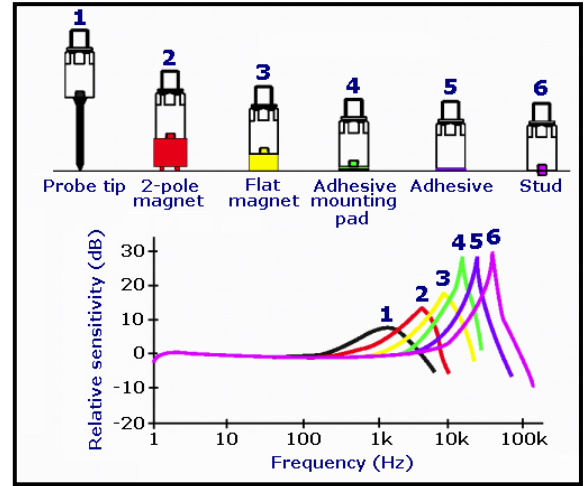
Sensör frekans cevabı Mıknatıs – Düz Yüzey



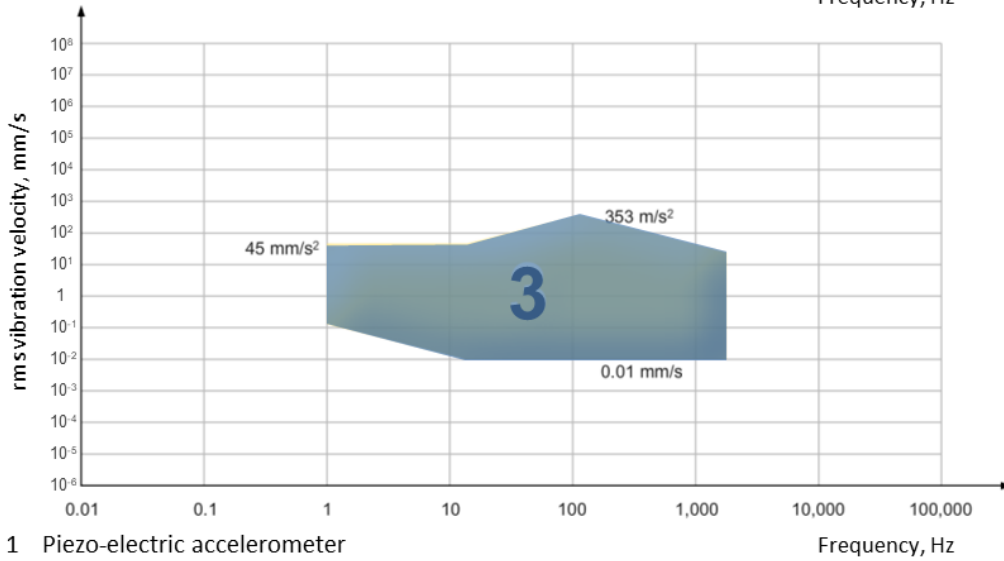
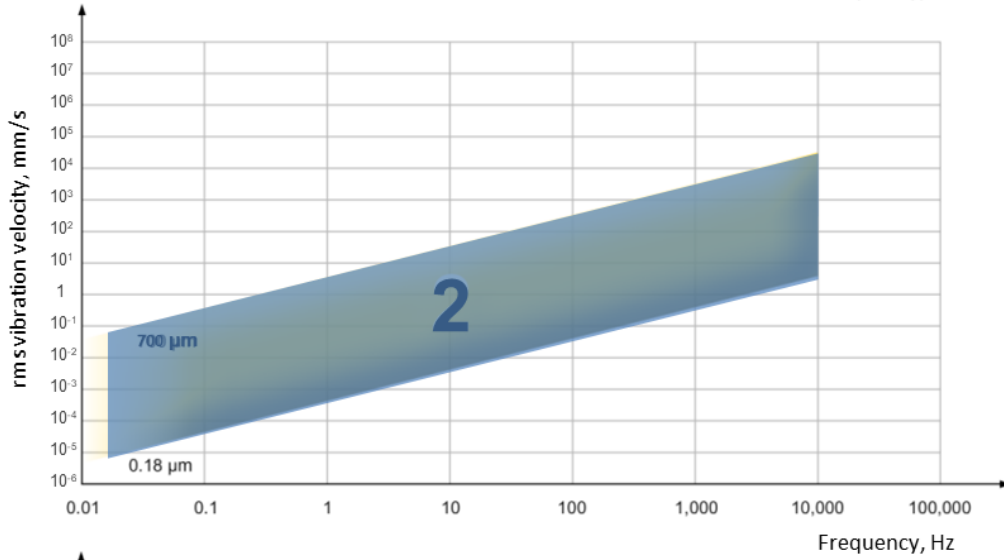
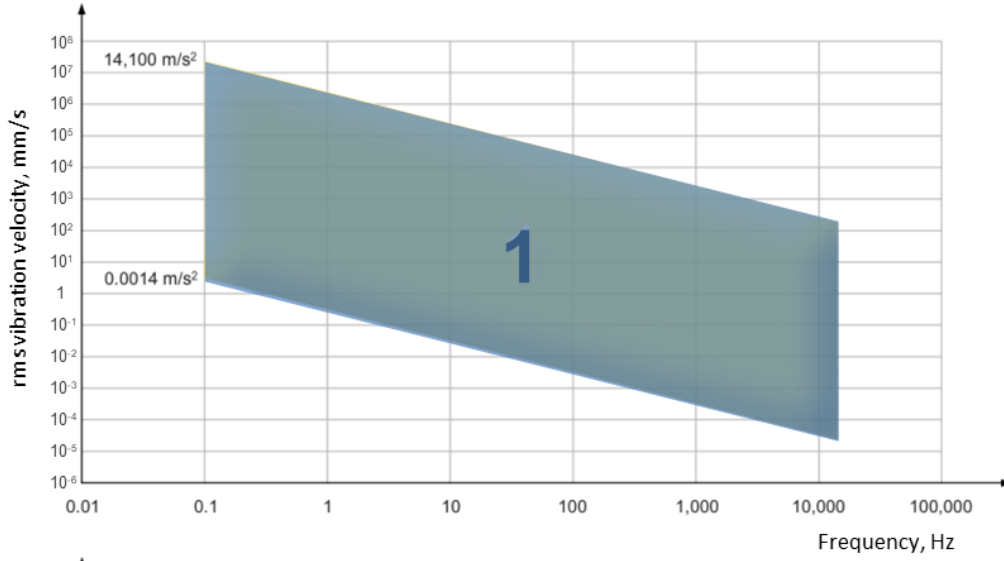
Sensör frekans cevabı Stinger / EI tipi bağlantı



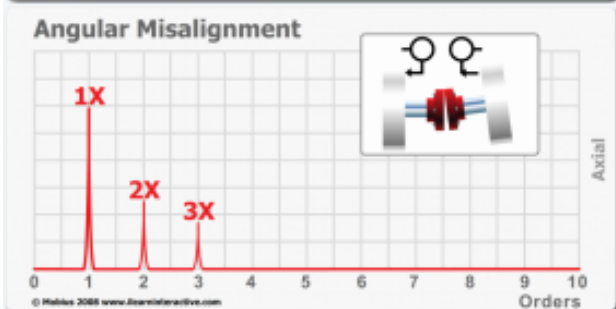
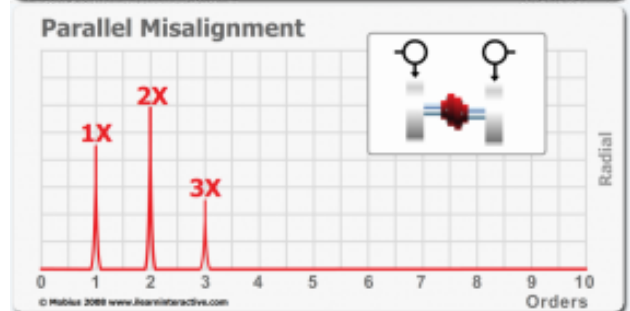
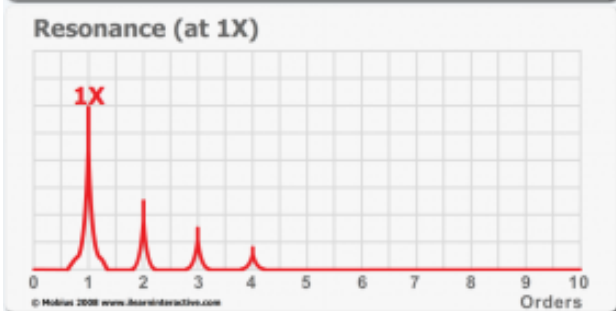
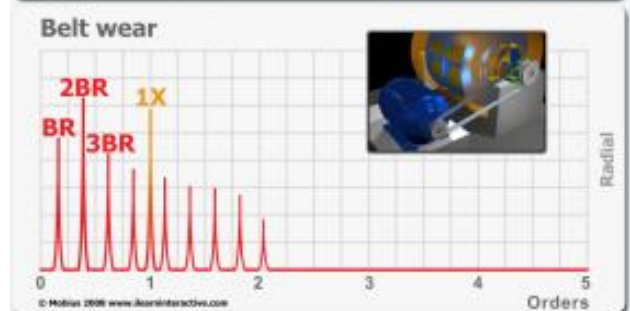
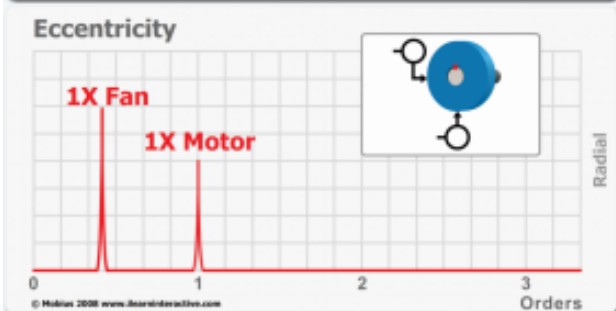
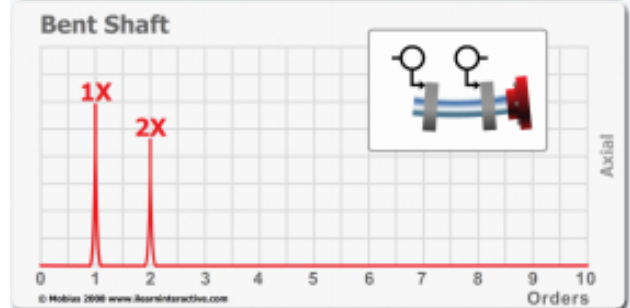
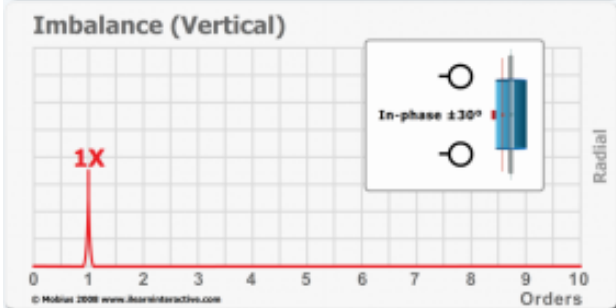
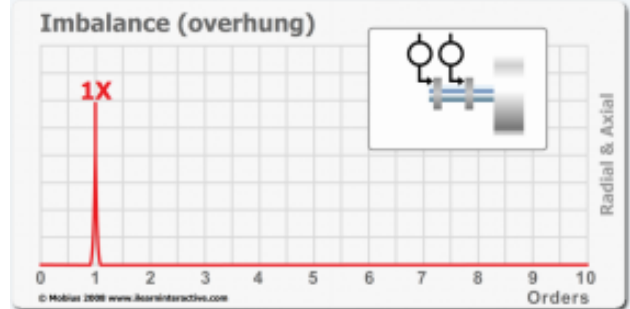
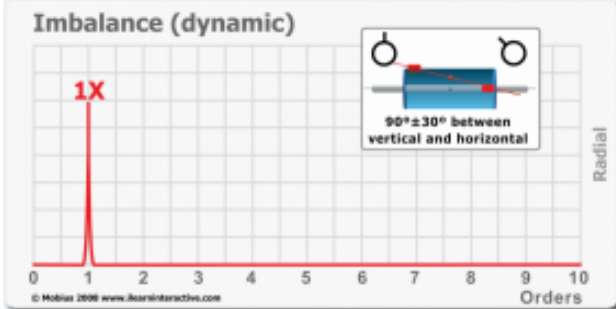
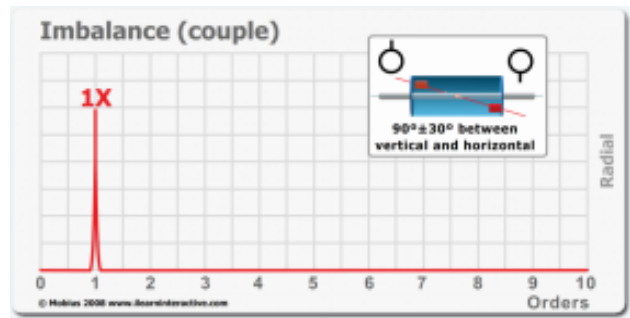
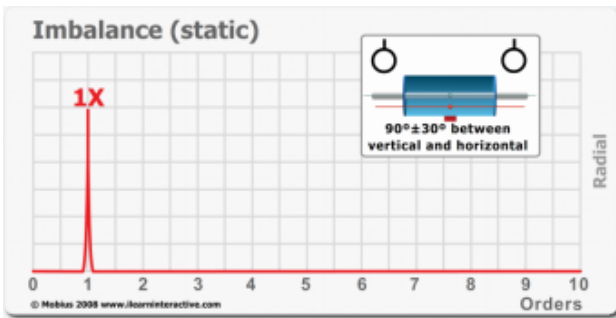
Sensör bağlantı tipleri frekans cevabı grafiği

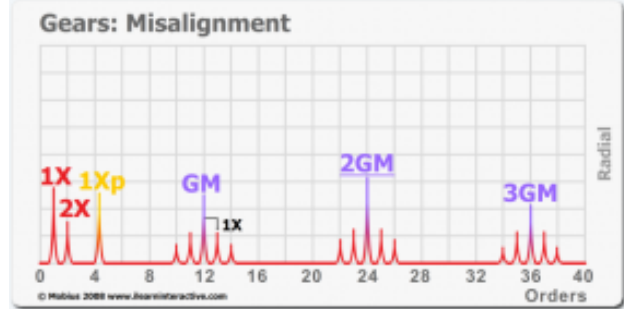
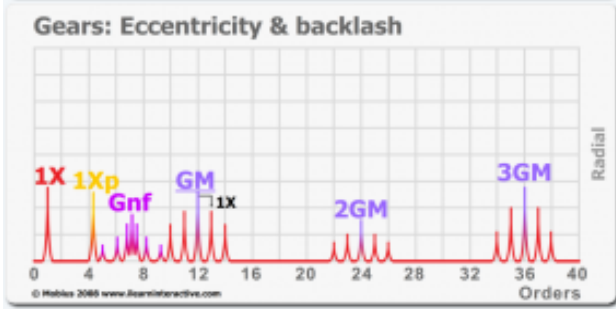
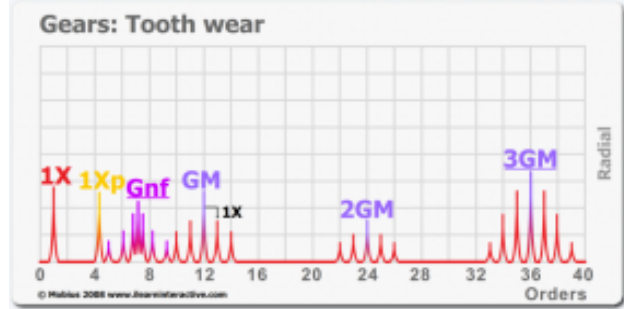
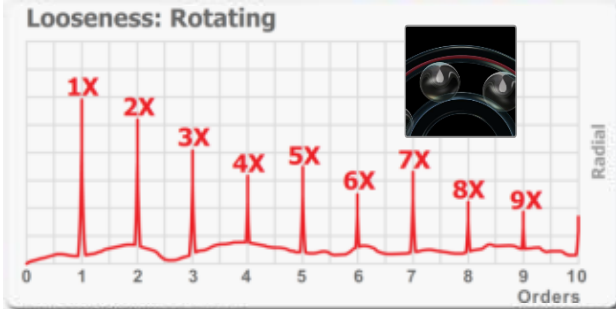
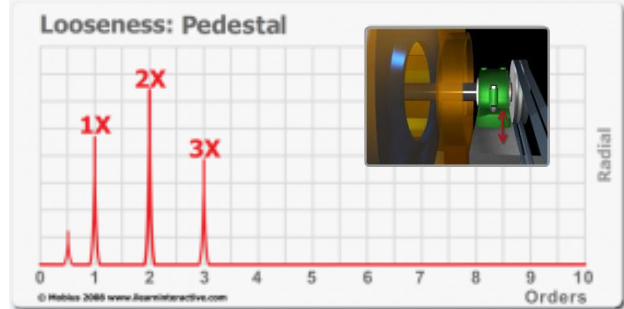
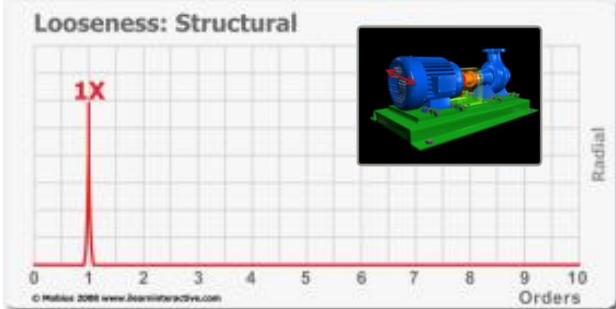
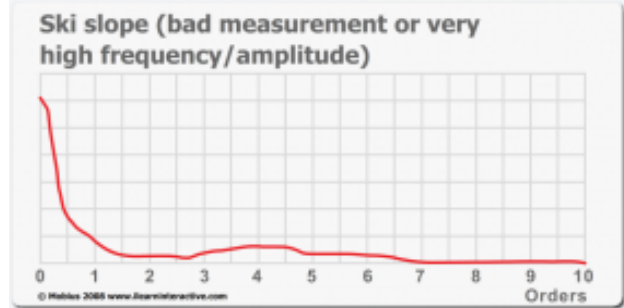
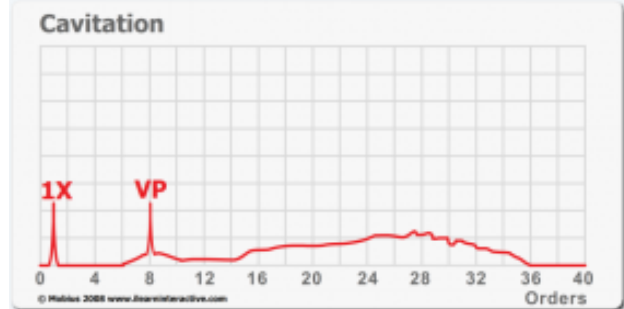
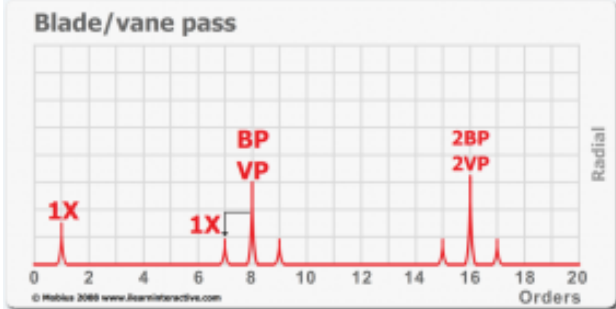
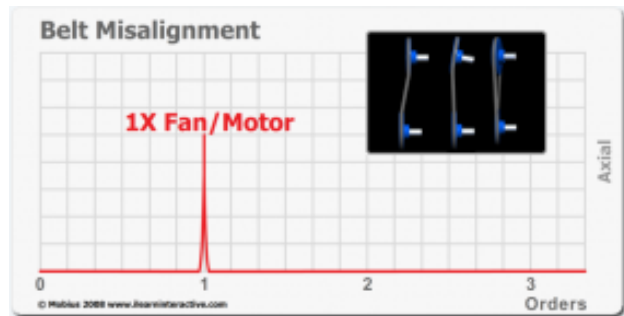
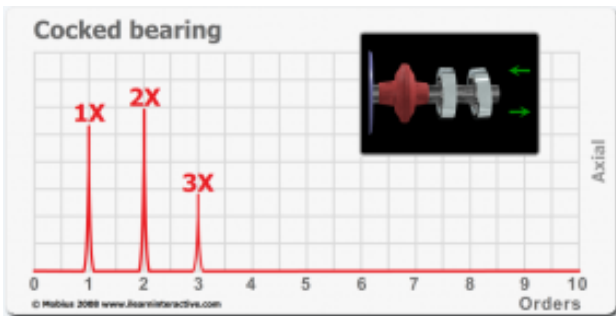


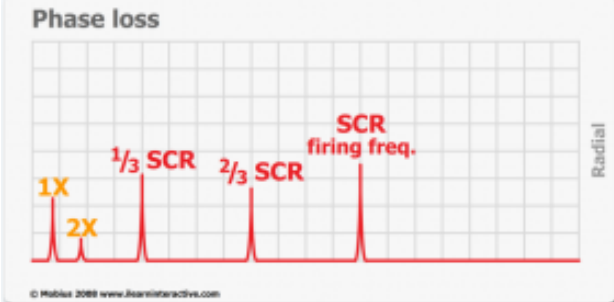
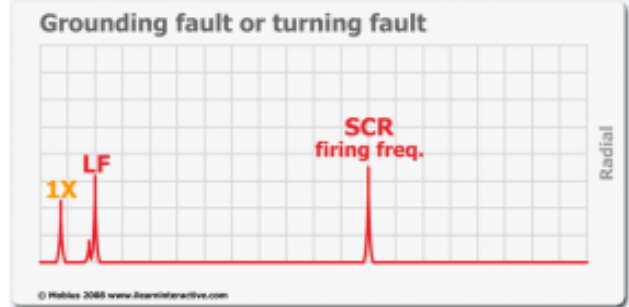
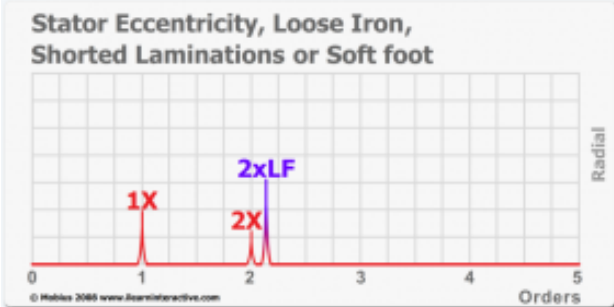
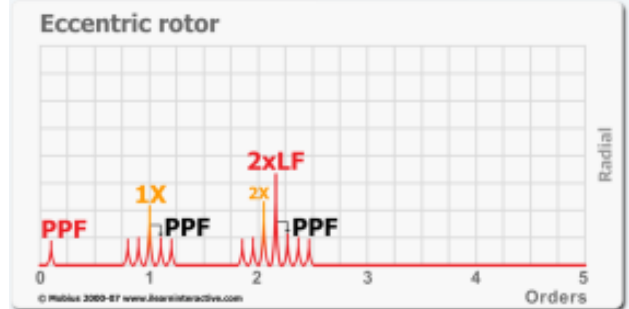
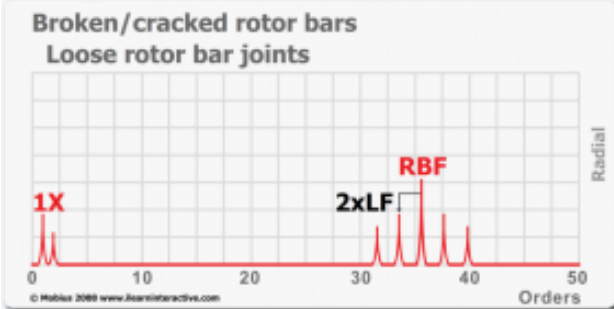
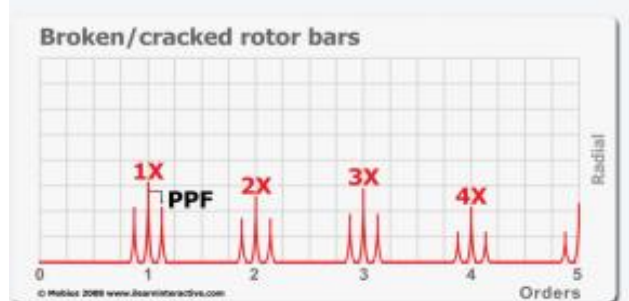
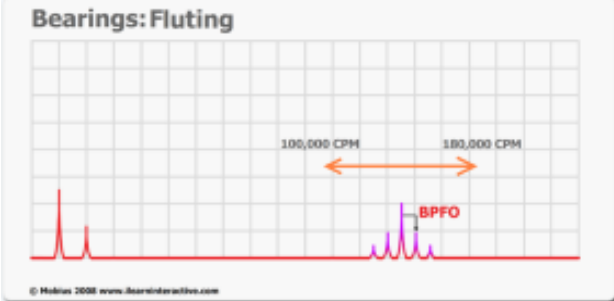
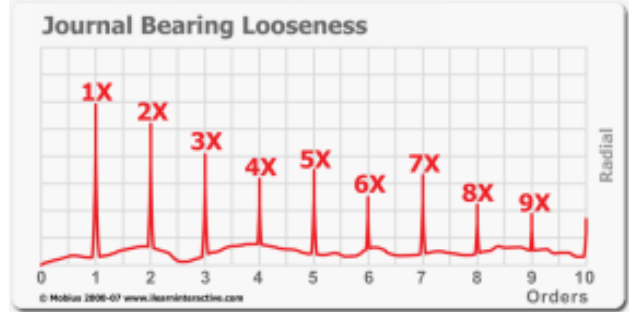
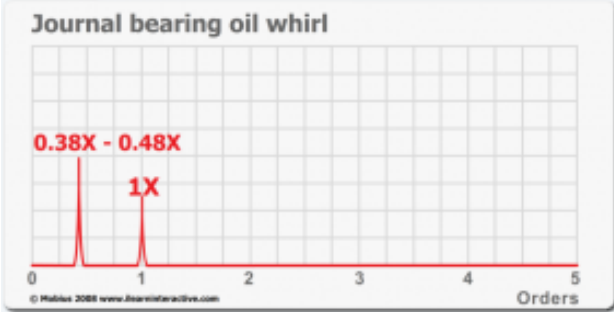
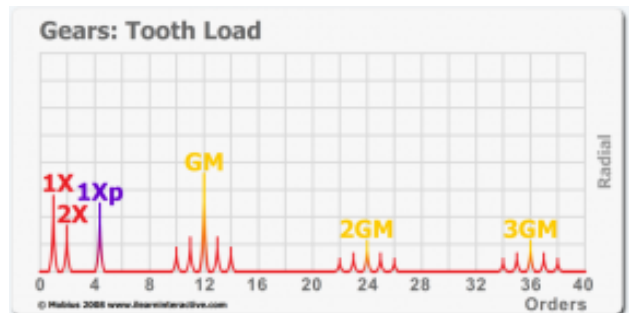
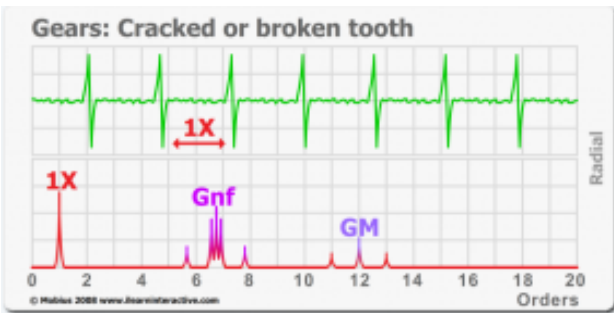
Frekans etkinlik bölgeleri

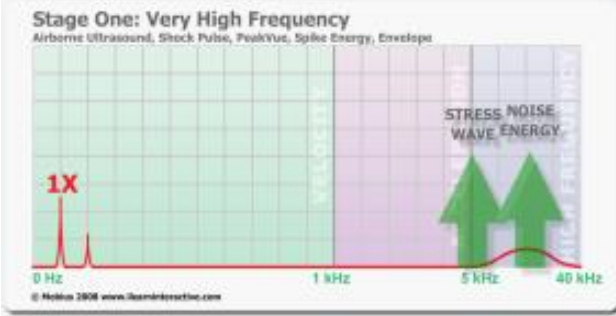
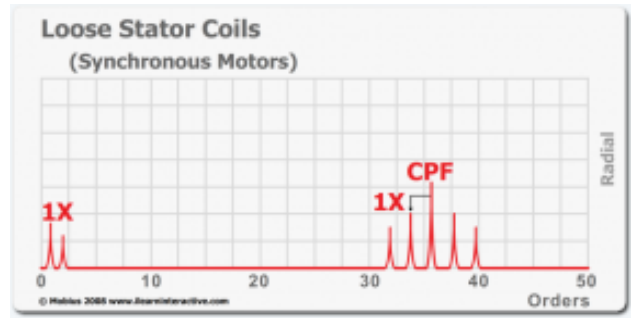
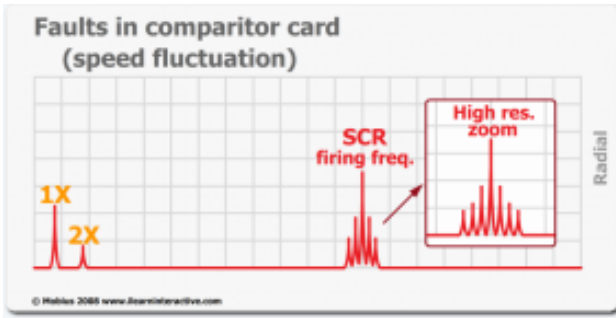


- 1 Piezo-electric accelerometer
- 2 Eddy-current proximity probe
- 3 Electro-mechanical velocity transducer

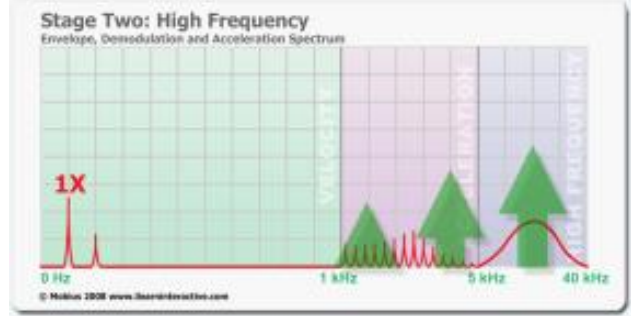




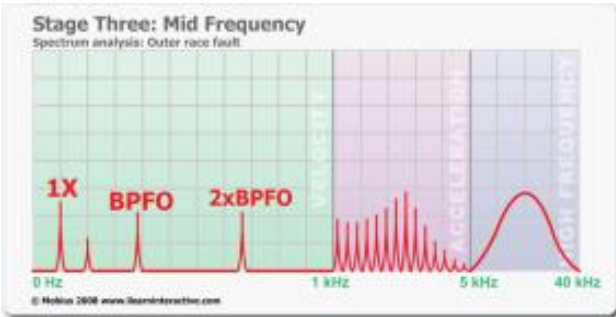




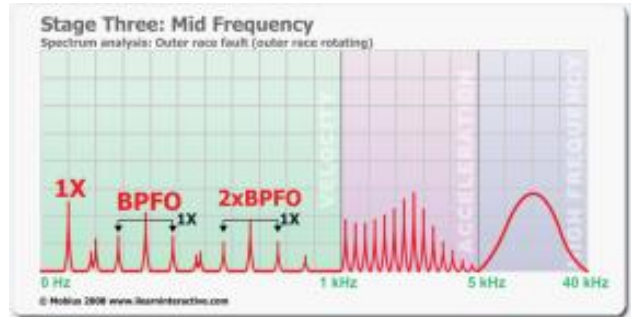
Birinci aşama: Ultrasound, Shock Pulse, PeakVue,
Spike Energy, Zarf spektrumu



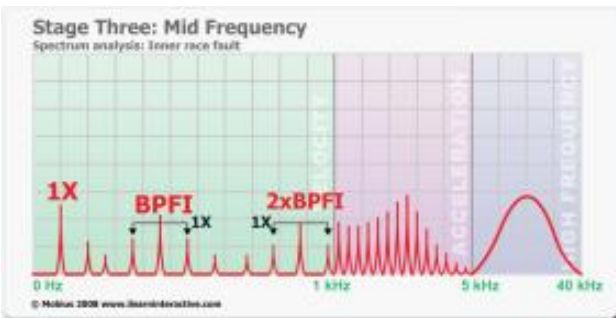
İkinci aşama: Zarf spektrumu, Demodülasyon, İvme
Spektrumu



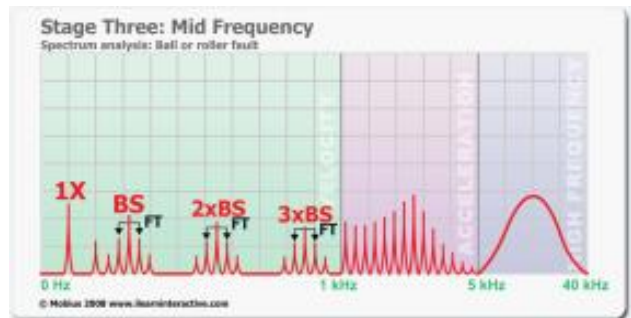
Üçüncü aşama: Dış bilezik arızası (iç bilezik dönüyor)



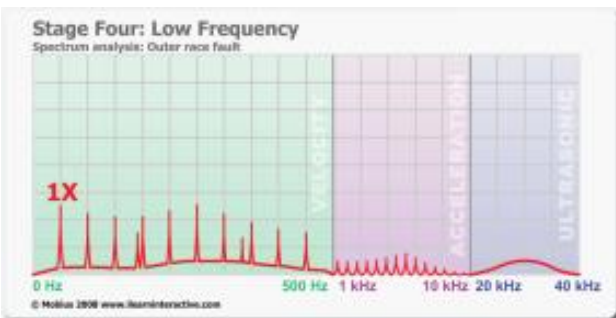
Üçüncü aşama: Dış bilezik arızası (dış bilezik dönüyor)



Üçüncü aşama: İç bilezik arızası (iç bilezik dönüyor)



Üçüncü aşama: Bilya / masura arızası (iç bilezik dönüyor)



Dördüncü aşama (son aşama)

Bu sayfa boş bırakılmıştır